

**TECHNICAL DELIVERY CONDITIONS**

**Project:** DMRC RS15 Project

**Item : Cleat assemblies**

1. The suppliers shall supply the items strictly as per applicable drawings.
2. Vendor shall have supplied similar items to Metro car application within previous three years and supporting document to be submitted for the same along with the offer.
3. The vendor shall be an ISO 9001 certified company and supporting document to be submitted for the same along with the offer
4. The supplier shall submit material test certificates for all the items viz. SS, Rubber, Nylon and Hardware.
5. Due care shall be taken to ensure good quality of welding and after fabrication, the weld areas shall be pickled and passivated.
6. Acrylic adhesives shall be used to paste rubber on to Nylon Cleat.
7. Nylon 6 material shall be Flame retardant to V-0 of UL-94 and minimum Tensile strength shall be 65 N/mm<sup>2</sup>.
8. All EPDM rubbers shall confirm to EN45545 HL-3 specifications.
9. Each component shall be labelled with corresponding drawing Number/ description with a sticker.
10. Dimensional check sheets for parts and assemblies shall be submitted along with the supplies.
11. Suppliers shall submit confirmation for the above points along with their offer.

  
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